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Abstract of the Disclosure

The invention relates to a pump, for instance for conveying lubricating oil to an internal combustion engine, in particular to multi-stroke vane-cell pump in which a rotatable group comprises a rotor (7) whose vanes (3) are movable at least in a radial direction, a stroke profile, vane (3) heads tightly sliding along said profile and two lateral axial lids in the form of lateral plates or casing walls, the stroke profile and the first axial lateral plate being embodied in the form of a metal sheet pot.